



ITALIAN LIMOUSINE NETWORK
"EXPERIENCE"
SHIGTSEEING TOUR & SHORE
EXCURSION 2010

CLAB SERVICE Srl NLA - associated
head office via XXII Marzo n.° 1
21013 GALLARATE (VA) - ITALY
Fax +39 (0)331 799.341
call from Italy ph. +39 (0)331 781.734
call from U.S.A. (516)874-4329
call from U.K.(020)32865261
skype: italian.limousine.network
E-mail: info@clabservice.com
web: www.italianlimousinenetwork.com



VARESE AREA: SIGHTSEEING TOUR

One can discover the precious frescoes in Gemonio's Romanic churches, in the Santa Caterina del Sasso hermitage, in the austere Borromeo Fortess in Angera, or in Casalzuigno's Villa Della Porta, in its green setting. Several cultural tourist itineraries are therefore proposed in order to continue promoting the emotion that gripped those illustrious travellers, from Samuel Butler to Guido Piovene, from Stendhal to Guttuso and Chiara, to name but a few, that filled and coloured pages and canvasses with our province's natural beauty. Excursion full day 8 hrs



LAKE MAGGIORE AREA: SIGHTSEEING TOUR

Arona is the "doorway" of Lake Maggiore. Villa Ponti of Arona hosts art shows with works of the greatest maestros of the world, as well as many events and meetings along the year. This Villa was built on the ramparts of the stronghold (Rocca) conceived around 1760 by Bartolomeo Pertossi, a rich merchant and one of the Napoleon supporters. Stresa is defined the Lake Verbano's pearl, and it is the most prestigious and renowned tourist center of Lake Maggiore. This small village turned from a rural town in an elegant tourist place, first for patricians and nobles, and then for worldwide guests. During the XII and XIV centuries the ancient village of Stresa has been richened by a castle, whose walls are still visible at the city entrance. After some decades of Austrian domination, Stresa and the whole West bank of Lake Maggiore had been destined to the Savoia family. The Napoleon street dates back to the XIX century, the Sempione tunnel and the railway have been basic elements for the touristic development of Stresa. The reputation of Stresa began to widespread thanks to the description of some eminent travellers as Stendhal, Chateaubriand, Dumas, Lord Byron. Today Stresa hosts conventions, meetings and events of international interest, as well as the celebrated "Stresa and Lake Maggiore music week". Around Stresa it is possible to visit the most beautiful isles of Lake Maggiore: isola Madre, isola Pescatori, isola Bella.



CIVITAVECCHIA PORT SHORE EXCURSION: ANCIENT ROME

The Roman Forum is located in a valley that is between the Palatine hill and the Capitoline hill. It originally was a marsh, but the Romans drained the area and turned it into a centre of political and social activity. The Forum was the marketplace of Rome and also the business district and civic centre. Much of the forum has been destroyed. Columns and stone blocks are all that remain of some temples. The arch of Titus and the Arch of Constantine still stand and are in good shape as well as the Trajan's Column, a monument raised in Roman Emperor Trajan's honour. It is located in Trajan's Forum, built near the Quirinal Hill, north of the Roman Forum. The Colosseum, originally the Flavian Amphitheatre, is located just east of the Roman Forum. Its construction started between 70 and 72 AD under the emperor Vespasian and was completed in 80 AD under Titus. Capable of seating 50,000 spectators, the Colosseum was used for gladiatorial games and public spectacles. Although in the 21st century it stays partially ruined due to damage caused by devastating earthquakes and stone-robbers, the Colosseum is an iconic symbol of Imperial Rome and its breakthrough achievements in earthquake engineering. The Capitoline Hill, between the Forum and the Campus Martius, is one of the seven hills of Rome. By the 16th century, Capitolinus had become Campidoglio in Italian. The Capitoline contains few ancient ground-level ruins, as they are almost entirely covered up by Medieval and Renaissance palaces, now housing the famous Capitoline Museums, that surround the trapezoidal square designed by Michelangelo

DREAM EXPERIENCE IN THE ITALIAN SEA—YACHT CHARTER (Portofino area)

Abacus 62 for n° 6 Guests + Capitain & Hostes with accommodation & n° 12 peoples without accommodation.

Routes:The Ligurian Riviera, The Tuscany Promontory and its islands, The archipelago of Pontine Islands, The Amalfi Coast, Sardinia, Corsica, The french Riviera.



The services included:
 Tour by luxury car/van/minivan
 Driver speaking english
 Insurance
 Office assistance

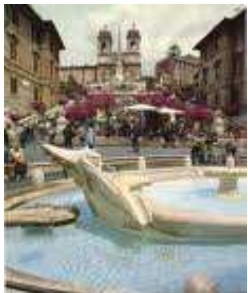
The price not included:
 Restaurants
 Museum tickets
 Professional guide
 Personal shopper

Extra service on request:
 Professional guide
 Personal shopper
 Driver Guide (only in Florence)
 Restaurant booking
 Wine tasting
 Special "new" tours



CIVITAVECCHIA PORT SHORE EXCURSION: ROME SHOPPING TOUR

The cosmopolitan and thriving Rome is a great place for shopping, with designer outlets and department stores all over the city. Have a look at the foremost commercial road of Rome, Via Condotti, where you can find luxury Italian and foreign boutiques such as Bulgari, Hermes, Louis Vuitton, Cartier, Brioni, Modigliani, Battistoni etc. The great designers' ateliers are in the so-called "quadrilateral" area, which includes the most refined elite shopping roads of the capital. Via Borgognona, Spanish Step, Via Bocca di Leone, Via Tomacelli, Via Mario dei Fiori, Via Belsiana, Via Gregoriana and Via del Babuino. On Via del Corso, alongside century-old shops, there are a variety of megastores that sell everything from leather goods to athletic wear and casual clothing. The historic centre is made up of an intricate network of small roads and piazzas, rendering the search for and discovery of shops, even more interesting as you pass-by delightful old hamlets, decorative baroque palaces and suggestive alleyways. If you have time, don't forget to have a look at the small market in Via Sannio and at the popular flea market that is held every Sunday in the area of Porta Portese



CIVITAVECCHIA PORT SHORE EXCURSION: ROME BAROQUE

This itinerary celebrates the blossoming of Rome's last great urban identity: the Baroque. The tour starts from Piazza Navona, a square built on the site of the ancient Roman Stadium of Domitian in the first century AD, and follows the form of the open space of the stadium. The Piazza Navona is now the pride of Baroque Roman architectural and art history with its sculptural and architectural creations by Bernini and Borromini.

You pass by the Pantheon, a circular temple with a portico of three ranks of huge granite Corinthian columns under a pediment opening into the rotunda, under a coffered, concrete dome, with a central oculus open to the sky, built originally in all the gods of Ancient Rome's honour. Then you visit Piazza Colonna that is named for the marble Column of Marcus Aurelius which has stood there since 193 CE. The piazza is rectangular. Its north side is taken up by Palazzo Chigi, formerly the Austro-Hungarian Empire's embassy, but is now a seat of the Italian government.

The tour ends at Trevi Fountain that dominates the small Trevi square located in the Quirinale district and has been justly celebrated in Federico Fellini's movie "La Dolce Vita" in 1960.



LAKE D'ORTA: SIGHTSEEING TOUR

The Lago D' Orta is situated to the west of the Maggiore Lake (between the Mount Mottarone), in the province of Novara. It is also called Lago Cusio. The climate is mild, the shores and the environment are picturesque, reach of wood and of cultivations, fervent in industrial and touristic activities.



COMO: SIGHTSEEING TOUR

It rises at the southern extremity of the west part of the Lario lake, in a small basin that was created during the tertiary age from the storage of alluvium material. Como is considered a province town, known all over the world for its beauty and the silk working. Como Lake is the deepest lake in Italy and one of the deepest in Europe. The weather is meek and its position attracts many tourists at any month of the year.



BERGAMO: SIGHTSEEING TOUR

Characterized by a division of the urban structure on two levels, the "Lower town" (Città bassa), modern and dynamic and the famous "Upper town" (Città alta), a truly historic and artistic jewel, Bergamo is certainly an important point of reference for the tourism. It's in fact become a stable part of the recommended destinations by the main international travel operators, that propose it as a fascinating discovery; an unique reality in Lombardy and among the most interesting in Italy, especially for the capacity to connect the human ingenuity with the beauties of the nature Piazza Vecchia is the symbol of the city



FLORENCE: SIGHTSEEING TOUR

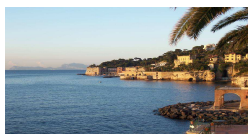
This amazing tour is ideal for people that would like to visit the wonderful Florence town comfortably seated on our luxury black Mercedes.

Sightseeing tour: Piazzale Michelangelo - San Niccolò area - Cathedral of Santa Maria del Fiore and Giotto's bell - Piazza della Signoria-Santa Maria Novella church.



FLORENCE: SHOPPING TOUR "THE MALL OUTLETT"

Florence is without doubt the one of the main centres for shopping in Italy and the numerous districts provide a shopper's paradise. The Mall outlet



NAPLES: CLASSIC SIGHTSEEING TOUR

Enjoy your Naples city tour with its characteristic alleys, squares, shops and some of the most beautiful churches by our luxury Mercedes and a professional chauffeur who looks after you from the moment you step onboard.



NAPLES: DINNER SERVICE

Naples is full of wonderful and exciting places to eat out, with a wide variety of superb, mouth-watering menus, often with an emphasis on fish, and its splendid pizzas, which come in a wide range of flavours.



SHORE EXCURSION FROM: CATANIA/MESSINA/TAORMINA PORT. THE GODFATHER TOUR & TAORMINA

A full day True Sicilian Experience with a little touch of Hollywood - A Step Back in Time in Savoca ("THE GODFATHER LOCAL TOUR") and Forza D'Agrò. Starting from your port to arrive in and explore Savoca is almost like taking a step back in time. Although recorded with its present name in 1415 the town probably dates back to the first half of the 12th century when a Norman Fortress was built there. Savoca is not a tourist town, it is a simple every day "local" town. Here is where the movie GodFather was filmed. While in town "a must" is the stop for a Lemon Granita at the famous bar "VITELLI" on the corner of the town. Then make your way to the church of Santa Lucia where the scene of the wedding between Apollonia and Michael was shot! From Savoca we will visit Forza d'Agrò which is still conserves its medieval street layout and on all sides of the town you have the most incredible views. Driving down from Forza d'Agrò through a wonderful scenery with photo stops at the most beautiful locations Taormina. You will have free walking time in the town where you can admire the Greek Theatre from the 2nd century A.D. - Palazzo Corvaja, the most beautiful medieval building in town - Duomo di Taormina ... Cathedral



SHORE EXCURSION FROM: CATANIA/MESSINA/TAORMINA PORT. TAORMINA & CASTELMOLA

Our tour will start by picking you up from your location, driving through a wonderful scenery with photo stops at the most beautiful locations in Taormina. You will have a free walking time in the town where you can admire the Greek Theatre from the 2nd century A.D. - Palazzo Corvaja, the most beautiful medieval building in town - Duomo di Taormina - the San Nicolò Cathedral square and Corso Umberto where you can do excellent shopping and than we will drive to Castelmola where you will have a fantastic view of the coast line.



**SHORE EXCURSION FROM: CATANIA/MESSINA/TAORMINA PORT.
ALONG THE MESSINA COAST LINE DAY TOUR: TYNDARIS & CEFALÙ:**

We have chosen a magnificent drive along the northern coast line with wonderful roads overlooking the Ionian sea and over the Eolie's Islands. We will stop first and visit Tyndaris, which began as a settlement back in the Bronze Age (about 1500 B.C). We will see the very important Christian Sanctuary that sits high on the hill above the city. It is famous for its black Madonna statue that draws visitors from afar, and gives it its name, the Sanctuary of the black Madonna. We then take a drive to visit Cefalù, a charming unspoiled village with winding, narrow, medieval streets and delightful restaurants overlooking a rocky coast. The most important monument is the Duomo of Cefalù which was begun in 1131 by Roger II and it was intended as the principal religious seat in Sicily. Also of interest is the museum "Mandralisca". If we will have enough time, we may drive a little more along the coast line to get to the charming village of Santo Stefano di Camastra, filled of several ceramic shops and colored pottery.

**SHORE EXCURSION FROM: CATANIA/MESSINA/TAORMINA PORT.
THE ETNA EXPERIENCE & TAORMINA:**

Mt Etna Volcano is one of the world's most active volcanoes, and the most active one in Europe. It has been erupting for 600 million years. Mount Etna is one of the greatest and most beautiful volcano adventure tour destinations in Sicily. We will drive from Messina to Mount Etna through some of the Etna villages with a stop in Zafferana Etnea with a visit of the church Santa Maria della Provvidenza than we will drive through some old lava flows, and during the ascent different kinds of vegetation can be noted. We will reach 2.000 meters (7.000 ft) where we can admire and take a walk on the "Silvestri" craters (1892) and the latest new lava flows and craters from 2001/2002/2003 - We will then visit a local family farm where it is possible to taste local Etna wine, a selection of different types of honey (orange, lemon, eucalyptus, strawberry.), almond pastries, olives, extra virgin olive oil. We then take you to one of the most well-known vineyards, the "Tenuta San Michele del Murgò" where it is possible to tour the wonderful property overlooking the sea and the volcano and taste some of their local table wine (Only reservation). Driving down from Etna through a wonderful scenery with photo stops at the most beautiful locations Taormina. You will have free walking time in the town where you can admire the Greek Theatre from the 2nd century A.D. - Palazzo Corvaja, the most beautiful medieval building in town - Duomo di Taormina - the San Nicolò Cathedral square and Corso Umberto where you can do excellent shopping.



**ROME: SIGHTSEEING TOUR
ANCIENT ROME**

A tour through centuries in the Eternal City; despite its mixed past with periods of great splendour and decay, the city always managed to rise again and remain unchanged over the centuries.



ROME: ROME BY NIGHT

Driving Rome by night discovering the magical atmospheres of illuminated squares, fountains, renaissance and baroque palaces.



VENICE: SIGHTSEEING TOUR

Escape the hordes of tourist to discover a relaxing and rewarding experience as you glide down the main street of Venice, filling like a VIP on your private boat.



VENICE: DINNER SERVICE & CASINO

Have an nice evening out! Your Mercedes car take you for dinner in your favourite restaurant in Mestre, and then to Ca' Noghiera American style Casino, opened close to Marco Polo airport. A thousand gaming places in an area of 5500 square metres of entertainment. And for visitors who wish to extend their evening, there is also the Theatre Arena hosting concerts, shows and catwalks



VENETO DESIGNER OUTLET:

Veneto Designer Outlet is the fourth development by McArthurGlen in Italy.

Designed to offer a retail area of approximately 11,000 m², the new McArthurGlen Designer Outlet hosts a portfolio of prestigious international fashion brands in an elegantly attractive setting.

Luxury lies at the heart of the project: the prestige of the world's top fashion names is set off perfectly by an architectural context rich in details, mosaics and frescoes inspired by the palazzos of Venice and Treviso.



PADUA CENTER: SHOPPING TOUR:

Padua is an art city, but also a business and trade town with an important development in tourism. Trade has always been an excellence of Padua. It has developed a widespread navigation activity on rivers and has cultivated the interest for trade for centuries giving birth to usages and customs characterising its economic fabric and making it the city of trade, arts and crafts. Trade and handicraft have been connected with the city for centuries since the late Medieval Age when the rebirth of the urban centres was characterised and promoted by craftsmen's shops working iron, textiles, ceramics and glass. In the city centre of Padua there are still shops where you can appreciate the quality, the skill, the refined taste of objects, products and services made with high professionalism.

In the city centre it's possible to go shopping easily, starting from via San Fermo Street to Galleria Borromeo arcade with a lot of boutiques of the most famous fashion brands, ateliers, perfume, leather and watches



VENICE PORT SHORE EXCURSION: HILL TOWNS OF VENETO

This Tour is thought for a Tourist that wants to see more than usually sights. Veneto offers a lot of sceneries and this Tour is concentrated to the climate area of the Hills. You'll discover the most characteristic towns, with a medieval history and culture. It's an itinerary where the Tourist could walk into the major Hill centres but also to taste some Prosecco Wine. It's a Tour that includes more than one side of the Veneto territory. The Lunch we propose will be into one of the Typical Restaurants of the zone.



VENICE PORT SHORE EXCURSION: VERONA & VALPOLICELLA WINE TOUR

From Hotel your private boat and assistant will take you to Piazzale Roma where you will meet your private car and driver to the full day tour Of Verona and Valpolicella region. On your arrival in Verona an fascinating 2 hours walking tour starting with the Romans conquering Verona, and ending with its contemporary history, will show you the different ages of the city through all the various monuments scattered around its historical centre. In the afternoon your tour continue driving in the nearby hills to explore the delightful countryside of the Valpolicella wine region. On the way you will visit an evocative and historical winery, where you can taste the different local wines, including the famous Amarone.



VENICE PORT SHORE EXCURSION: PALLADIO VILLAS TOUR

This Tour proposes a route through the magnificent architectural masterpieces of the Palladio. His history is part of the '500 century, regarding Arts it was the neo classical period, but never forgotten because the territory entailed his buildings. We will drive you to the most important villas, built in characteristic towns and surrounded by lovely views. We will propose you a Lunch in a Typical Restaurant of the zone



GENOVA/SAVONA PORT SHORE EXCURSION: FIVE LANDS

You will be picked up at the cruise ship pier by our private driver and vehicle for the day. This tour will take you to the most interesting places in "Five Lands" is the name of landscape between the two extreme promontories "Punta Mesco" and "Punta of Montenero" here five villages Monterosso, Vernazza, Corniglia, Manarola, Riomaggiore make up the renowned Cinque Terre. Over the years, the people have succeeded in imposing their will on this difficult landscape through terrace cultivation consisting of narrow strips of land on the hillside or sheer cliffs called "fasce". Man has had to build countless short dry walls "muretti" and steps to support the steep strips of land. From a research carried out by naturalalists it seems that, over thousands of years, the inhabitants of the Cinque Terre have carried out an enormous task in constructing and repairing these famous short dry walls "muretti". So much so that the two-metre-high, eleven thousand kilometer long network of dry walls is comparable to the Great Wall Of china. There is a daily boat service, which allows you to move about from Lerici to Portovenere and from Monterosso, Vernazza and Rio Maggiore and admire the whole of the Cinque Terre coastline and other places nearby.

GENOVA/SAVONA PORT SHORE EXCURSION: GENOVA & PORTOFINO

You will be picked up at the cruise ship pier by our private driver and vehicle for the day. This tour will take you to the most interesting places in Genoa The Aquarium. It is located in the marine park that the architect Renzo Piano created in the oldest part of the harbour. The purpose was to give the city a space in which resting, walking, cultural and touristic activities could merge. The aquarium itself is said to be the biggest in Europe. Very beloved by children, it is extremely interesting for adults too. You will stop first at the panoramic terrace of Castelletto. From here you'll see the historical center of Genova, the port and the "Lanterna" or lighthouse which is considered the symbol of the town. Portofino began as a Phoenician port ,then was ruled by Rome and finally served the Republic of Genoa. It is a cultural meeting point and has been loved by writers and philosophers like Nietzsche, Maupassant and Truman Capote who all lived here.



SAN MARINO: SHOPPING TOUR

Closed to Riviera Romagnola, the Republic of San Marino spreads on a surface of just 61 km² and represents a must for the shopping addicted.

Shopping and leisure are on the top in San Marino. The historical centre offers several opportunities for every sort of purchases and looking well high and low, into the coloured shop windows you could find all the things of your desire. Don't forget if you are a fashion and griffe fan to visit the several outlets and shopping centres.



SAN MARINO: DINNER/LUNCH SERVICE

Do you have a great special anniversary, to feast? Have you a romantic dinner by candlelight with your better half? Seize the opportunity and reach the ancient Republic of San Marino, or if you prefer, Romagna coast for spending an unforgettable evening on board of our comfortable Mercedes. Choose your preferred itinerary, and we will be glad to take you wherever you want



PADUA: SIGHTSEEING TOUR

Padua is one of the cultural and economic city in the Northeast of Italy and even a famous pilgrimage city. Sightseeing tour: Basilica Saint Antony of Padua - Piazza delle Erbe - Prato della Valle Brenta Riviera.



NAPLES PORT SHORE EXCURSION: POMPEII & PAESTUM

You will be picked up at the cruise's pier by your private driver and vehicle and be taken for a full-day fascinating tour through Pompeii ruins. This amazing site was in the past a thriving town with about 20,000 inhabitants in 79 AD, when it was completely covered in 30 feet of volcanic ash by the deadly eruption of Mount Vesuvius. Listening to your guide, you'll visit the baths, villas, theatres and wrestling grounds. Your tour goes on visiting the magnificent archaeological ruins of Paestum, an ancient Greek colony. The area is dominated by the imposing and well preserved structure of three Doric temples, dating back to the 6th century B.C. Near the archaeological area there is a museum with a rich collection of Greek art and antiquities, including the world famous "Diver's Tomb", symbol of the passage from Life to the Unknown



NAPLES PORT SHORE EXCURSION: SORRENTO & AMALFI COAST

You will be collected at the port by one of our private chauffeurs that will bring you in a magnificent tour along the fabled Amalfi coast and through the charming coastal villages, on discovering the local cuisine and its famous products. Your first stop will be in Sorrento where you could enjoy the magnificent views of the Bay of Naples. Infact the coastal village stands on high cliffs of tuff, which were formed from water erosion, giving them their present aspect. You could spend some free time through the small cobbled alley, making shopping and buying all traditional items of the area, like Limoncello - the well-known lemon liquor- cameo and majolica. Your tour goes on to Positano, famous for being one of the prettiest villages of this area. Its colourful port dotted with fishing boats and white houses clinging to the cliffs points out the quiet and peaceful atmosphere of this area. In the afternoon you will be taken through the charming and elegant landscape of the Amalfi Coast from Praiano to Amalfi, going through the gorges of Furrore Valley, the rocky slopes of the Lateran Mountains and the rural village Ravello's area with its several vineries and olive factories.

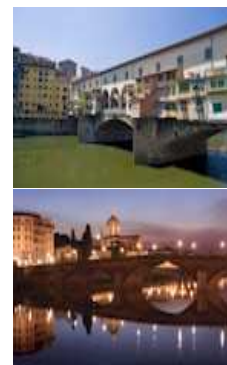


LIVORNO PORT SHORE EXCURSION: LUCCA & PISA

The private shore excursion will depart from Livorno and take you to Pisa to visit the Miracle Square with leaning tower of Pisa, cathedral, baptistery and Campo Santo from the architectural complex which is commonly considered one of the most beautiful in Tuscany. The excursion will continue on to the nearby Lucca. Lucca is one of the most representative sights of Tuscany where its powerful past is very visible and enjoyable nowadays.

Pisa was a flowering in the Middle Ages. The greatest legacy is it's unique architecture and art. The Duomo of Pisa was the first cathedral in Tuscany where the innovative Pisan-Romanesque stile was fully developed and later copied in dozens of the Tuscany's other churches. The Leaning Tower of Pisa probably carries the most legends of buildings of its kind, perhaps it was deliberately constructed to lean. Perhaps Galileo, who was born in Pisa and key to the fame of the university of Pisa which is the oldest in Tuscany.

Lucca has a distinctive look among Tuscany's towns; beneath red-tiled roofs, the building of Lucca are brick, white or cream; the palaces are more open, less fortress-like, and the church crenellations rises slender and delicate toward the sky. Lucca in flavor is more feminine, more aristocratic, and more northern European.



LIVORNO PORT SHORE EXCURSION: FLORENCE

Florence is one of the most enchanting cities in Europe, unique and perfect place for lifetime memories to be captured. We have designed this tour primarily to satisfy your wants and desires. The city center is located 1h. 50 minutes driving from the Livorno port, through the beautiful Tuscany countryside, scenic valley and picturesque medieval villages. Prior to arrival, stop in the Piazzale Michelangelo, to admire one of the most superb views of the city, nestling in the Arno Valley and surrounded by the Chianti hills to the south and the Fiesole hills to the north; these hills are green and undulation dotted with small towns. View also the Monuments to Michelangelo with a bronze reproduction of the four statues depicting Day, Night, Dawn and Dusk, dominated by the statue of David, that stand proudly in this wide terrace. The driver will then continue driving straight towards the center of Florence and stop at an agreed location. From there, you can uncover the heart of the city by foot, for approximately 6 hrs. Stroll around the characteristic streets, explore the famous historical sites, take lunch in a traditional local restaurant and shop along the chic shopping boulevards consisting of stores specializing in fine leather and jewelry.